

Purchase Order Receipt Listing

Friday, August 01, 2014 8:42:30 AM

All amounts are calculated in domestic currency.

Page 1 of 2

All Vendors PO ID PO25193 Receipt Dates from 8/1/2014 to 8/1/2014 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Cur Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-RYS001 Ryerson Canada											
PO25193	1		M304B0.250X4.000 x f		8/1/2014	8/1/2014	12.0000	\$6.38	0.0000	0	\$76.52
CAD	No		304 BAR .250 x 4.00 f		12.0000	DESI02		\$76.52	0.0000	0	
			M129972								
	2		M304S11GA	sf	8/1/2014	8/1/2014	192.0000	\$8.74	0.0000	0	\$1,677.96
	No		304/316 0.125 Sheet sf		192.0000	DESI02		\$1,677.96	0.0000	0	
			M129972								
	3		M304S14GA	sf	8/1/2014	8/1/2014	128.0000	\$5.46	0.0000	0	\$699.15
	No		304SS sheet .080 sf		128.0000	DESI02		\$699.15	0.0000	0	
			M129972								
	4		M6061T6B0.625X02. f	f	8/1/2014	8/1/2014	12.0000	\$3.44	0.0000	0	\$41.34
	No		6061-T6 Bar .625 x f		12.0000	DESI02		\$41.34	0.0000	0	
			M129972								
	5		M6061T6B2.000X05. f	f	8/1/2014	8/1/2014	12.0000	\$22.04	0.0000	0	\$264.52
	No		6061T6 Bar 2.00 x f		12.0000	DESI02		\$264.52	0.0000	0	
			M129972								
	6		M6061T6B2.500X01. f	f	8/1/2014	8/1/2014	12.0000	\$8.26	0.0000	0	\$99.16
	No		6061-T6 Bar 2.50 x f		12.0000	DESI02		\$99.16	0.0000	0	
			M129972								
	7		M6061T6B0.500X02. f	f	8/1/2014	8/1/2014	12.0000	\$2.76	0.0000	0	\$33.06
	No		6061-T6 Bar .500 x f		12.0000	DESI02		\$33.06	0.0000	0	
			M129972								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ Reject Qty	Book Amt
Vendor ID \ Vendor Name		VC-RYS001	Ryerson Canada								
PO25193	8		71401-45		8/1/2014	8/1/2014	1.0000	\$0.00	0.0000	0	\$0.00
CAD	No		PROCUREMENT QUALITY CLAUSES M12972		1.0000	DES102		\$0.00	0.0000	0	
<div> <div>Total Received Quantity:</div> <div>381.0000</div> </div> <div> <div>Total Qty to Inspect (PO U/M):</div> <div>0.0000</div> </div> <div> <div>Total Reject Quantity:</div> <div>0.0000</div> </div> <div> <div>Total Receipt Value:</div> <div>\$2,891.71</div> </div> <div> <div>Total Balance Due Quantity:</div> <div>0.0000</div> </div>											

RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r
ID: J16982527

MO #

Page 1 of 1 07/30/14 14:22 CST

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT
Phone (450) 424-0153

VAUDREVILL-DORION QC J7V 5V5
VAUDREVILL QC J7V 5V5
*

AP

SOLD TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

Order Number
X6-335785
Purchase Order
PO25193

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 PG	Taxable		1	07/31/2014
Bill of Lading:	Pro Bill:	Ship Approval:			Ship Date:		Order Date:
							07/30/2014

Line No.

Item

Description

Qty Shipped

B/O Quantity

1 7426-7949 TOLLE 304 FINI #2B .075 X 48 X 96
Tariff Code: 7219.33.00.11
Qty Comm: 4 Order Qty: 128.0000 USF Pcs: 4 128.00 USF
(1 - SKID 403)
Ctrl: X6FT3722 H: M9K2 T: 05M9K2-B 4 pcs LOC EXP Wt: 403
*** Filled by Initials: MV

Customer/Driver Instructions:
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR_AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

Packing List

Alloys of Aluminum, Copper, Steel Caution:
Processing of this material may present a physical and or health
hazard. See material safety data sheets for further information.

6/14/8/31

RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: J15372427

MO #

Page 1 of 3

07/30/14 13:22 CST

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT
Phone (450) 424-0153

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

SO

AP

SOLD TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 3

Order Number

X6-335776

Purchase Order

PO25193

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 PG	Taxable		1	07/31/2014
Bill of Lading:	Pro Bill:	Ship Approval:	Ship Date:	Order Date:			
				07/30/2014			

Line No.	Item	Description	Qty Shipped	BIO Quantity
----------	------	-------------	-------------	--------------

1 7131-3563 BARRE DC304L A240 PL 1/4 X 4 X 10-12 PD
Tariff Code: 7222.19.00.11

Qty Comm: 1 Order Qty: 12.0000 UFT Pcs: 1 12.00 UFT
(1 BOARD 40)
Ctrl: X6FT1237 H: 501995 T: TR011666 1 pcs Loc EXP

*** Filled by Initials: SR

2 7427-6403 TOLE 304 FINI #2B .120 X 48 X 96
Tariff Code: 7219.32.00.11

Qty Comm: 6 Order Qty: 192.0000 USF Pcs: 6 192.00 USF
(1 -SKID 968)
Ctrl: X6FS9855 H: L0F2 T: 03L0F2-D 6 pcs Loc EXP Wt: 968

*** Filled by Initials: MV

3 7426-7949 TOLE 304 FINI #2B .075 X 48 X 96
Tariff Code: 7219.33.00.11

Qty Comm: 4 Order Qty: 403.0000 USF Pcs: 0 0.00 USF 403.00

Customer/Driver Instructions:
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARLOT ELEVATEUR_AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by: _____ Date: _____
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Packing List

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RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: J15372427

MO #

Page 2 of 3 07/30/14 13:22 CST

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

SO AP

Phone (450) 424-0153

SOLD TO:

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

DART AEROSPACE LTD.
1270, ABERDEEN STREET

Order Number
X6-335776
Purchase Order
PO25193

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Line No.

Item

Description

Qty Shipped

B/O Quantity

4 5131-6578 PLAT AL EXTRUDE 6061T6511 COIN CARRE 5/8 X 2-1/2 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1
(1 -BUNDL 22)

Order Qty:

12.0000 UFT

Pcs: 1

12.00 UFT

Cntrl: X6FS1660 H: 201407864

T: 795853

1 pcs Loc EXP

*** Filled by Initials: SR

5 5131-9788 PLAT AL EXTRUDE 6061T6511 COIN CARRE 2 X 5 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1
(0 -PK/WI 142 LINE 4)

Order Qty:

12.0000 UFT

Pcs: 1

12.00 UFT

Cntrl: X6FS8996 H: 201411618

T: 810168

1 pcs Loc EXP

*** Filled by Initials: SR

6 5131-9184 PLAT AL EXTRUDE 6061T6511 COIN CARRE 1 1/2 X 2 1/2 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1
(0 -PK/WI 52 LINE 4)

Order Qty:

12.0000 UFT

Pcs: 1

12.00 UFT

Cntrl: X6FS5133 H: ES05884

T: 5364327

1 pcs Loc EXP

*** Filled by Initials: SR

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Date:

Packing List

Alloys of Aluminum, Copper, Steel Caution:

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com, or from your sales representative, or by calling (800) 268-2680.

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: J15372427

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Page 3 of 3

SO

AP

07/30/14 13:22 CST

Order Number

X6-335776

Purchase Order

PO25193

Line No.

Item

Description

Qty Shipped

B/O Quantity

7

5131-5463 PLAT AL EXTRUDE 6061T6511 COIN CARRE 1/2 X 2 1/2
Tariff Code: 7604.29.00.19

Qty Comm: 1

Order Qty:

12.0000 UFT

Pcs:

1

12.00 UFT

(0 -PK/WT 18 LINE 4)

Cntrl: X6C07010 H: Z00224069

T: 748634

1 pcs Loc EXP

*** Filled by Initials: SR

8

7915-9998 CHARGE ENERGETIQUE/ENERGY CHARGE

Tariff Code: 7604.29.00.19

Order Qty:

1.0000 LOT

Pcs:

0

1.00 LOT

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARLOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Packing List

Alloys of Aluminum, Copper, Steel **Caution:**

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

Received by: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

RYERSON

30 JUL 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.
200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Sold To: (1946)

DART AEROSPACE LTD.
1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

C E R T I F I C A T E

Cert. No: 335785

Part No.: 74267949

TOLE 304

FINI #2B

.075 X 48 X 96

Pcs 4

Wgt

NORTH AMERICAN STAIN

Heat Number

Test ID

Control Number

X6FT3722

4

AUTHORIZED SIGNATURE

This is to certify that the material supplied
as above, conforms to the specifications as
outlined in your above order.

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE



METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

740 Imperial Road North

Certificate: 964912 1 Mail To:

Customer: 007035 510 RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Ship To:

RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Date: 7/08/2014 Page: 1

Steel: 304L

Finish: 2B

Your Order: 748827

NAS Order: PN 0038932 03

Corrosion: ASTM A262/10 A,180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30403
ASTM A240/13c,A480/13,A666/10,ASME SA240/13,SA480/13,SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13,A479/13a,A484/13a,A312/13
CHEM ONLY ON FOLLOWING ASME: SA312/13,SA479/13
AMS 551H XMK; MIL-5059D AMD3(X GRN MEAS); MIL-4043B
NACE MR0175/ISO 15156-3:2003 A, MR0103/07:008766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
*Welded & Manufactured in the USA; Mat'l is DPAAS Compliant
*Welded & Manufactured in the USA; Mat'l is DPAAS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
05M9K2 B	05M9K2 B		.0725	48.0000	17,170	COIL		4	1 74266941

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
M9K2	US	.0215	18.1575	.4960	1.7485	.4665	.0859	8.0815	.0340	.0028
		SI %								
		.2115								

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c ±	UTS KSI	20C .2% YS KSI	20C ELONG % -2"	Hard RB	Tail Hard
05M9K2 B	05M9K2 B	F T	97.58	51.40	46.26	88.00	88.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ABHIJEET BHAVE - 7/08/2014

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>S</u>	SIGNED OFF BY: _____
DATE: <u>14/08/15</u>	DATE: _____

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW	TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
	SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING					

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL	Y	
PHOTO REQUIRED	Y	
CORRECT REF # TO LINK CERT	Y	
CORRECT MATERIAL IDENTIFICATION	Y	
CORRECT M# ON THE MATERIAL	Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

MATERIAL CERT REC'D: <u>yes</u>	QUANTITY RECEIVED: <u>4 skts.</u>	QUANTITY INSPECTED: <u>—</u>	QUANTITY REJECTED: <u>—</u>
MATERIAL: <u>304 S11 G0</u>	DATE: <u>2014/08/15</u>	THICKNESS ORDERED: <u>0.080"</u>	THICKNESS RECEIVED: <u>0.079"</u>
		SHEET SIZE ORDERED: <u>19.2 sf</u>	SHEET SIZE RECEIVED: <u>128 sf</u>
		PO / BATCH NO.: <u>P025193</u>	

MATERIAL RECEIPT INSPECTION FORM

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ00001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 71313563

BARRE DC304L A240 PL

1/4 X 4 X 10-12 PD

Pcs 1

Wgt

PHOENIX

Heat Number

501995

Test ID

TR011666

Control Number

X6FT1237

1

AUTHORIZED SIGNATURE

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.
200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 74276403

TOLE 304

FINI #2B

.120 X 48 X 96

Pcs

Wgt

=====

NORTH AMERICAN STAINLESS

Heat Number

Test ID

Control Number

X6FS9855

6

AUTHORIZED SIGNATURE

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as above, conforms to the specifications as
outlined in your above order.

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

RYERSON

30 JUL. 2014

CERTIFICATE

Sold By: RYERSON CANADA INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
GST/TVQ REG. # 1019096102 TQ0001
Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
Tel: (613) 632-3336
Fax: (613) 632-4443

ON K6A 1K7

Ship To: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
K6A 1K7

ON

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 51316578
PLATE AL EXTRUDE 6061T6511 COIN CARRE
5/8 X 2-1/2 X 144
Pcs 1
Wgt

SERVICE CENTER METAL
Heat Number 201407864
Test ID 795853
Control Number X6FS1660

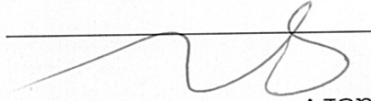
1

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AUTHORIZED SIGNATURE



30 JUL. 2014

RYERSON

T E S T C E R T I F I C A T E

Sold By: RYERSON CANADA INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
GST/TVQ REG. # 1019096102 TQ0001
Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Ship To: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY K6A 1K7

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 51319788
PLAT AL EXTRUDE 6061T6511 COIN CARRE
2 X 5 X 144
Pcs 1
Wgt

SERVICE CENTER METAL
Heat Number 201411618
Test ID 810168
Control Number X6FS8996
1

12/08/2014
C. J. J.

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order

AUTHORIZED SIGNATURE



RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 51319184

PLAT AL-EXTRUDE 6061T6511 COIN CARRE

1 1/2 X 2 1/2 X 144

Pcs 1

Wgt

CAN ART

Heat Number

ES05884

Test ID

5364327

Control Number

X6FS5133

1

AUTHORIZED SIGNATURE

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To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.
200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y
GST/TVQ REG. # 1019096102 TQ00001
Tel: 450-424-0153 Fax: 450-424-0853

Sold To: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

P/O NO: P025193
Rel :
S/O NO: 335776 7
B/L NO:
Inv No:

Ship To: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

ON

Part No.: 51315463

PLAT AL-EXTRUDE 6061T6511 COIN CARRE

1/2 X 2 1/2 X 144

Pcs 1

Wgt

KAISER

Heat Number

Z00224069

Test ID

748634

Control Number

X6C07010

1

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

AUTHORIZED SIGNATURE



FAX SERVER

DART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

CERTIFICATION OF TEST

Ship To: RYERSON CANADA

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V

Phone# 4240153
Ext:

ORDER#: 339370

QTY SHIPPED: 1065.0

GRADE: 304L

HEAT#: 501995

TEST REPORT#: TR011666

Report Date: 03/04/14

TYPE 304L/304 DUAL CERTIFIED
UNS# 30400 / 30403
ASTM A666-10
QQ-S-763F, COND A
QQ-S-766D, COND. A
CHEMISTRY ONLY

ASTM A240-13
ASME SA240-13
MILS 5059D AMEND 3
AMS5553H/AMS5513J
NACE MR0175/01 / MR0103
AMS 5639H / AMS 5647J

ASTM A262-13, PRACT/ E
CORROSION OK, HRAP
ASTM A484-13
ASTM A484-13
ASTM A484-13
ASTM A480-13
ASME SA 480-13

CHEMISTRY THIS COLUMN:
ASTM A276-13
ASTM SA276-13 COND. A
ASTM A479-13
ASTM SA479-13
NO WELD REPAIR
EN 10204 2.2

Specification:

SOURCE: USA D
SIZE: 4" X 1/4" HRAP

CUSTOMER ORDER#: 754390
CUST REF NBR:
DATE SHIPPED: 06/02/14

VAUDREUIL-DORION QC J7V

CAN

Ext:

ORDER#: 339370

QTY SHIPPED: 1065.0

GRADE: 304L

HEAT#: 501995

TEST REPORT#: TR011666

Report Date: 03/04/14

Specification:

CHEMISTRY THIS COLUMN:

ASTM A276-13

ASTM SA276-13 COND. A

ASTM A479-13

ASTM SA479-13

NO WELD REPAIR

EN 10204 2.2

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICINITY OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION. MATERIAL HAS BEEN HEATED TO A MINIMUM OF 1900 DEG. F AND IS SUBSEQUENTLY COOLED RAPIDLY TO PREVENT CARBIDE PRECIPITATION

Chemical Analysis

C	.026
MN	1.56
P	.026
S	.001
SI	.38
CR	18.06
NI	8.02
MO	.22
CU	.352
CO	0
N2	.08
TI	0

Physical Analysis

YIELD		TENSILE		OTHER	
PSI	MPA	PSI	MPA	Percent EL	Percent RA
44525	0	93836	0	58	0
RB 82					

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS. PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM.

Melted & Manufactured in the USA FAR BAA complies, DFARS BAA complies, FAR TAA complies

CERTIFIED BY Quality Control Dept.

1185 WIN DR, BETHLEHEM, PA., 18017 - (610) 865-5337
FAX NUMBER: 610-865-4073



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Certificate: 922956 3 Mail To: Ship To: Date: 2/26/2014 Page: 1
RYERSON CANADA, INC. RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET 200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5 VAUDREUIL, QC J7V5V5
Customer: 007035 510 Finish: 2B

Your Order: 745848 NAS Order: PN 0035129 01 Corrosion: ASTM A262/10 A, 180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30403
ASTM A240/13a, A480/13, A666/10; ASME SA240/13, SA480/11a, SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11
AMS 5511H XTRK; MIL-5059D AMD3 (X CRN MEAS); MIL-4043B
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; QCS766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; ROHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DFARS Compliant
*Melted & Manufactured in the USA; Mat'l is DFARS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
03L0F2 D	03L0F2 D		.1163	48.0000	9,750	COIL		6	1 74275694

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MD %	N %	NI %	P %	S %
L0F2	US	.0217	18.1330	.5390	1.8110	.3700	.0673	8.0630	.0340	.0010
SI %										
.2820										

MECHANICAL PROPERTIES

Product Id#	Coil #	Id	UTS	.2% YS	ELONG	Hard	Tail
		o i	KSI	KSI	%-2"	RB	Hard
03L0F2 D	03L0F2 D	F T	92.56	49.03	51.06	87.00	85.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ERIC HESS

2/26/2014



Can Do.

Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
202551	6

CERTIFICATION
ASTM-B221-13 StencilCont
SPECIFICATION
AMS-QQA-200/8 - 1997

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
Ryerson Canada, Inc. (Toronto)	222745	RB0107	4/22/2014
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SALESPERSON
Ryerson Canada, Inc. (Montreal)	752290	6061-T6511	D. Schroeder (Canada)
Quantity Certified	529 lbs	DESCRIPTION	
	24 pcs	SCRB :625x2.500	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
-------	---------	-----------	---------------------------------	----------------------	--------------------

2	201407864	4/22/14	min 48.90 max 49.50	min 46.40 max 47.70	min 14.20 max 14.80
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Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Others	Melt Source:
01121404	6061	0.74	0.36	0.31	0.10	0.86	0.09	0.09	0.02	97.43	0.03	0.10		United States of America

Print Date: 4/22/2014

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS



Can Do.

Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
206422	9

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION
Ryerson Canada, Inc. (Toronto)	227443	MRB0855	6/10/2014	ASTM-B221-13 StencilCont
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALESPERSON	SPECIFICATION
Ryerson Canada, Inc. (Montreal)	754493	6061-T6511	D. Schroeder (Canada)	AMS-QQA-200/8 - 1997
Quantity Certified	1,139 lbs	8 pcs	DESCRIPTION	
			MQRB 2.000 + .024 x 5.000 + .034	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
-------	---------	-----------	---------------------------------	----------------------	--------------------

1	201411204	6/4/14	min 50.70 max 50.70	min 47.70 max 47.70	min 19.20 max 19.20
1	201411618	6/8/14	min 50.30 max 50.30	min 45.80 max 45.80	min 18.10 max 18.10

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Others	Melt Source:
05231402	6061	0.72	0.34	0.31	0.12	0.89	0.15	0.05	0.02	97.40	0.03	0.10		United States of America
1m140530b-0501	6061	0.74	0.36	0.32	0.10	0.88	0.10	0.05	0.02	97.44	0.03	0.10		United States of America

Print Date: 6/10/2014

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

PART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

FAX SERVER

CAN ART
ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 277812

Ship To: Ryerson Vaudreuil
200 Rue Du cheminot
Vaudreuil-Dorion, QC J7V 5V5

Our Order: 862144 - 1
Cust P.O.: 753055
Die: ES05884
Part: 5131-9184
Alloy Temper: 6061 T6511 Description: 1.500 x 2.500
Print Date: 5/14/14

Chemical Composition Range										
6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40	0.15		0.8	1.2	0.35	0.25	0.15	0.05	0.15
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties										
Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield	2% offset	Elongation 2" gage length	Strength ksi		
47139	14041191A	A11	5/9/14	45.02	41.11		20.0			

Applicable Specifications: ASTM B221-13
Country of Origin: ONTARIO, CANADA
QA200/8

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Evan Eng, Quality Assurance Mgr.

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com



Best in Class

PART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

FAX DELIVER

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 748634-1		CUSTOMER PART NUMBER: 51315463		PRODUCT DESCRIPTION: .500 X 2.500 RECT BAR	
KAISER ORDER NUMBER: 659494	LINE ITEM: 001	SHIP DATE: 01/28/2014	KAISER LOT NUMBER: Z00224069	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 988.000 LB	QUANTITY: 56.000 PCS	B/L NUMBER: 608077	DRAWING/THICKNESS: 12.000 FT	LENGTH: 12.000 FT	TEMPER: T6511
SHIP TO: RYERSON CANADA 200 RUE DU CHEMINOT VAUDREUIL-DORION, PQ J7V 5V5 CANADA					
SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00224069	0001	1	46.0	42.2	19.1	RE 96	N/A	N/A
Z00224069	0001	2	45.5	41.7	18.1	RE 95	N/A	N/A
Z00224069	0001	3	45.6	42.1	19.1	RE 95	N/A	N/A
Z00224069	0001	4	45.2	41.6	19.0	RE 96	N/A	N/A
Z00224069	0001	5	44.8	41.3	20.7	RE 94	N/A	N/A
Z00224069	0001	6	46.5	42.8	19.3	RE 97	N/A	N/A
Z00224069	0001	7	45.7	41.8	18.3	RE 96	N/A	N/A
Z00224069	0001	8	46.2	42.5	19.0	RE 96	N/A	N/A
Z00224069	0001	9	46.2	42.6	13.7	RE 96	N/A	N/A
Z00224069	0001	10	46.2	41.4	19.2	RE 97	N/A	N/A
Z00224069	0002	1	47.2	44.2	18.0	RE 96	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	.00	0.00	.04

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00121368
Kaiser Order Number: 659494
Line Item: 001



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER Purchase Order ID PO25193

Purchase Order Date 7/29/2014
PO Print Date 7/29/2014

Page Number 1 of 4

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

FAXED

Contact Name
Vendor Phone

450-424-0153

Ship To Contact
Ship To Phone
Ship Via:

Yours ppd

Ship Acct:

Buyer Chantal Lavoie
Customer POID 10127-2607
Customer Tax #
Terms Net 10
Currency CAD
Destination-Collect

Line Nbr	Reference	Vendor Part Number	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M304B0.250X4.000		304 BAR .250 x 4.00	8/1/2014	Yes	12.00	\$6.80	\$81.65
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE								
AS PER ASTM A276 OR ASTM A240								
NOTE: AISI 303 NOT ACCEPTABLE								
Line Total: \$81.65								

M304S11GA	304/316 0.125 Sheet	8/1/2014	Yes	192.00	\$9.33	\$1,790.40
MATERIAL: AISI 304/316 SS SHEET ANNEALED						
AS PER MIL-S-5059 OR AMS 5513 (304)						
OR AMS 5524 (316)						
OR ASTM A240 OR ASME SA240						
Line Total: \$1,790.40						

Note:

7/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER **Purchase Order ID PO25193**

Purchase Order Date 7/29/2014
PO Print Date 7/29/2014

Page Number 2 of 4

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

Contact Name

Vendor Phone 450-424-0153

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acc:

M304S14GA

304SS sheet .080

8/1/2014

Yes

128.00

sf

\$5.83

\$746.00

MATERIAL: AISI 304/316 SS SHEET ANNEALED

AS PER MIL-S-5059 OR AMS 5513 (304)

OR AMS 5524 (316)

OR ASTM A240 OR ASME SA240

M6061T6B0.625X02.500

6061-T6 Bar .625 x 2.50

8/1/2014

Yes

12.00

f

\$3.68

\$44.11

Line Total:

\$746.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR

ASTM B221

M6061T6B2.000X05.000

6061T6 Bar 2.00 x 5.000

8/1/2014

Yes

12.00

f

\$23.52

\$282.24

Line Total:

\$44.11

ASTM B221

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

Note:

7/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO25193
Purchase Order Date 7/29/2014
PO Print Date 7/29/2014
Page Number 3 of 4

Order From : RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	10127-2607
Ship To Contact	Terms	Net 10
Ship To Phone	Currency	CAD
Ship Via:	FOB	Destination-Collect
Ship Acct:		

Line Total: \$282.24

6	M6061T6B2.500X01.500	6061-T6 Bar 2.50 x 1.50	8/1/2014	Yes	12.00	\$8.82	\$105.80
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Line Total: \$105.80

7	M6061T6B0.500X02.500	6061-T6 Bar .500 x 2.50	8/1/2014	Yes	12.00	\$2.94	\$35.28
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Line Total: \$35.28

Note:

7/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO25193
Purchase Order Date 7/29/2014
PO Print Date 7/29/2014
Page Number 4 of 4

Order From : VC-RYS001 Ship To : DART AEROSPACE LTD
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5
CANADA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	10127-2607
Ship To Contact	Customer Tax #	Net 10
Ship To Phone	Currency	CAD
Ship Via:	FOB	Destination-Collect
Ship Acct:		

8	71401-45	PROCURMENT	8/1/2014	1.00	\$0.00	
Procurement Quality Clauses						
A005 right of entry						
A012 chemical and physical test report						
A016 personnel qualification						
A017 raw material identification (as applicable)						
A026 certification of material conformance						
A041 quality management system						
A042 dart notification by supplier						
A043 retention of quality documents						

Line Total: \$0.00
PO Total: \$3,085.48

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1 Change Date: 7/29/2014